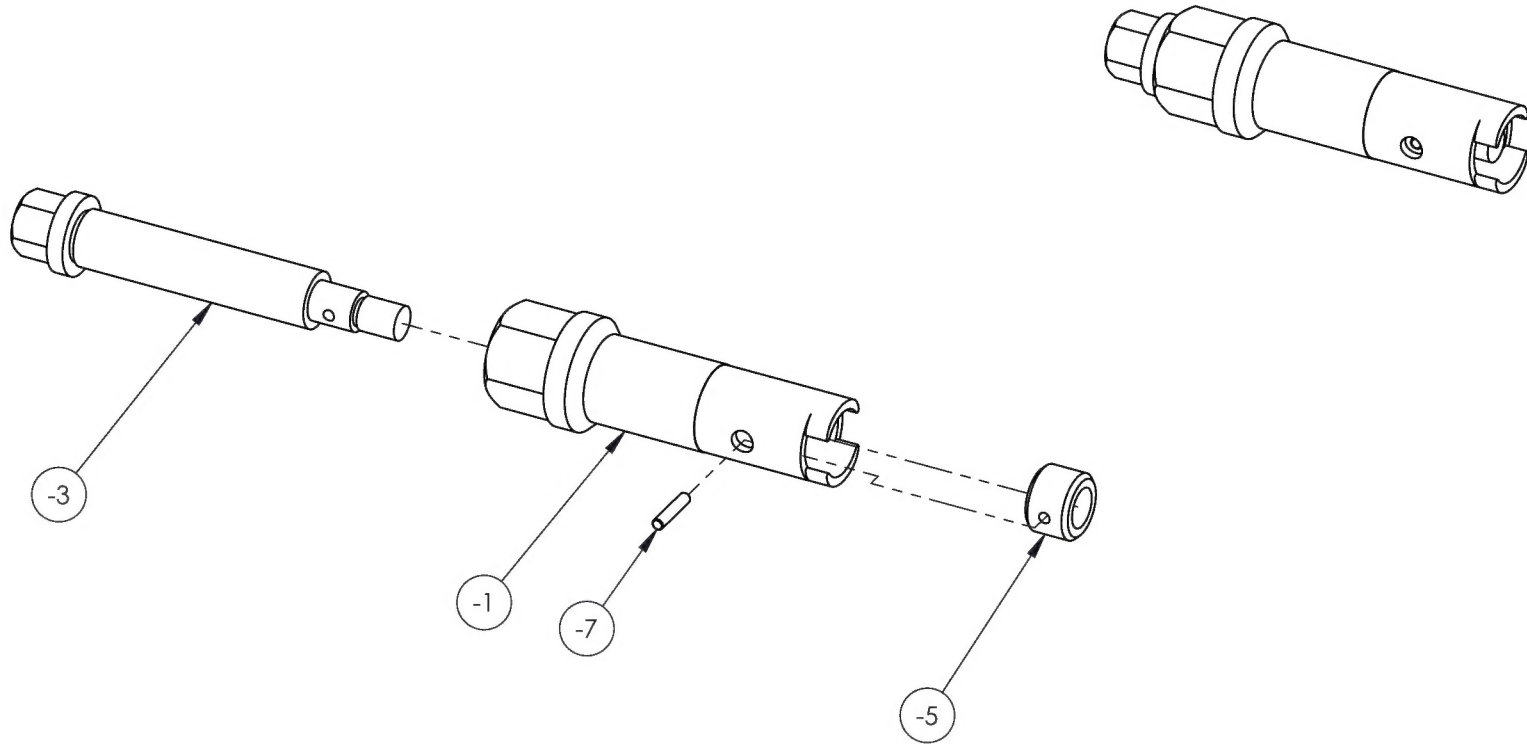


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REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED
A	CH'D TITLE WAS WRENCH IS DE-CRIMPER. ADDED NOTE REF. PRATT & WHITNEY T/N: PWC30335.	4/9/2014	DPD	RJC



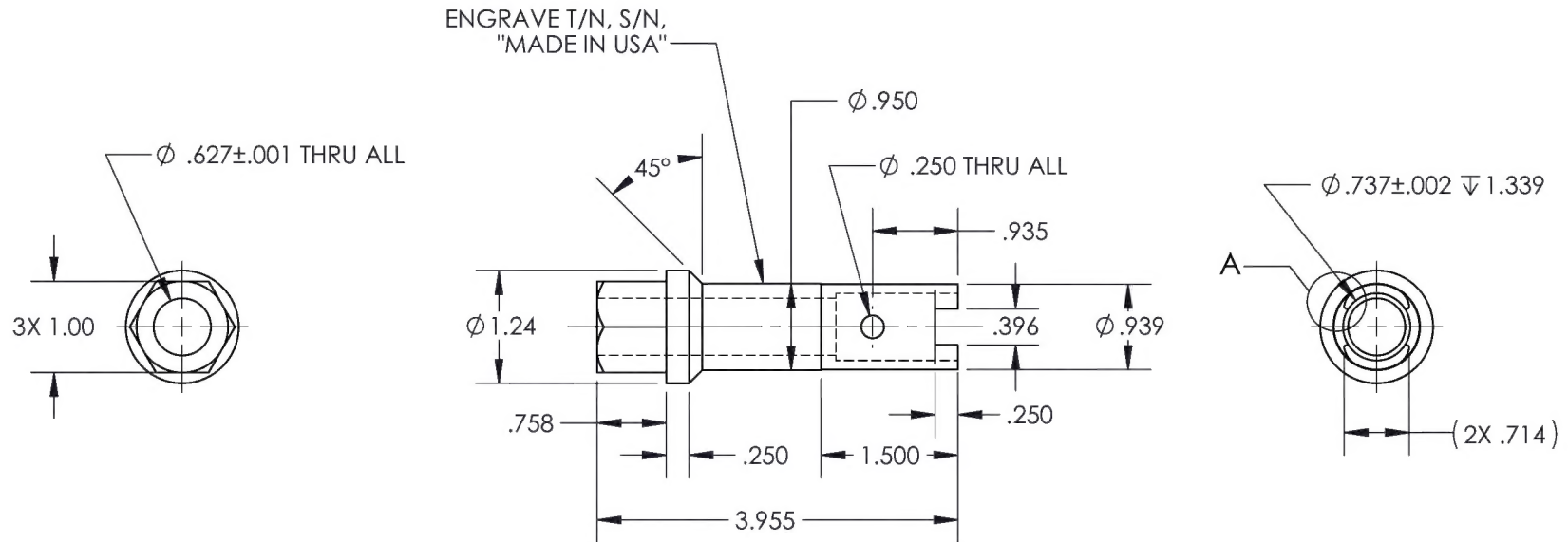
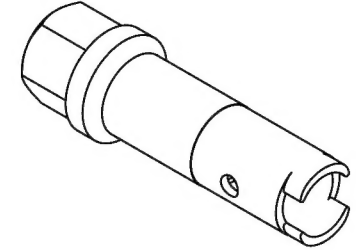
NOTE:
REF. PRATT & WHITNEY T/N: PWC30335.

RED BARN MACHINE	
DE-CRIMPER	
RB PWC30335	
REV A	
DRAWN BY: GILBERT	
APPROVED D Weil	
HEAT TREAT FINISH SPEC	
USED ON MODEL	
SCALE 1:2 DATE 3/6/2012 SHEET 1 OF 4	

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
			-1	1	BASE	4140	Ø1-1/4 X 4-1/8	2
			-3	1	INSERT	4140	Ø7/8 X 4-5/8	3
			-5	1	RING	4140	Ø3/4 X 5/8	4
		B/O	-7	1	DOWEL PIN	STEEL	Ø1/8 X 5/8 MCMaster-CARR #98381A472	1

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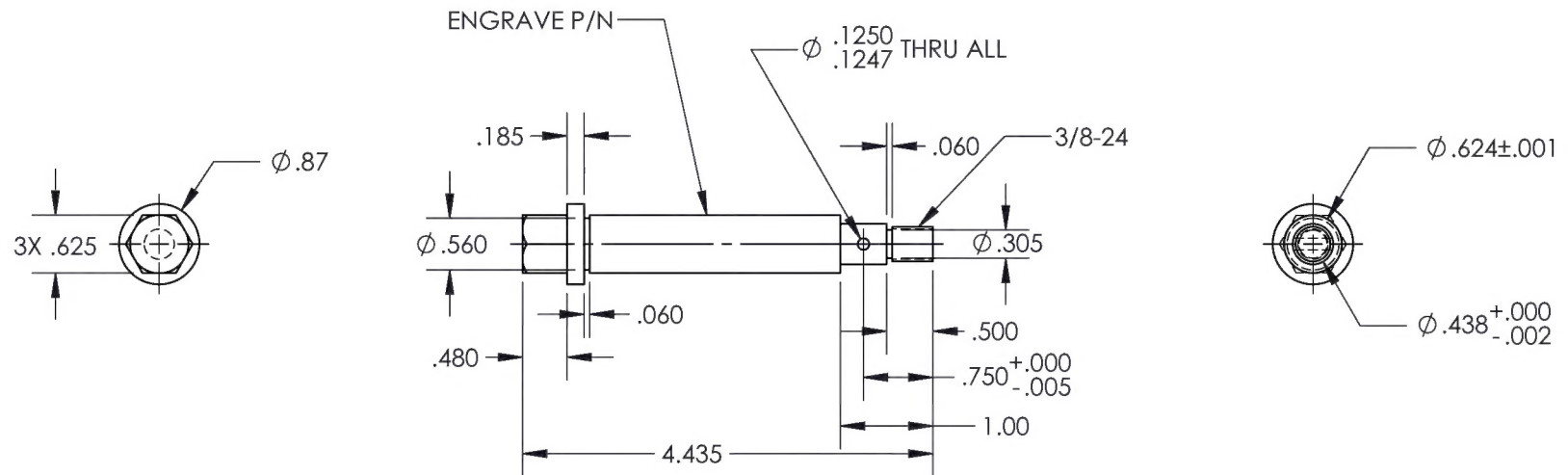
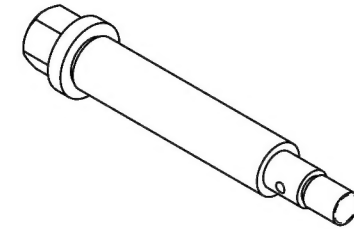
REVISIONS			
REV	DESCRIPTION	DATE	INITIAL
			APPROVED



RED BARN MACHINE	
DE-CRIMPER	
DWG NO.	RB PWC30335-1
MAT'L 4140	DRAWN BY: GILBERT
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED <i>D Weil</i>
.XXX $\pm .005$	HEAT TREAT 38-42 HRC
.XX $\pm .01$	FINISH BLACK OXIDE
.X $\pm .1$	SPEC
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	USED ON MODEL
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
SCALE 1:2	DATE 3/5/2012
SHEET 2 OF 4	

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REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED

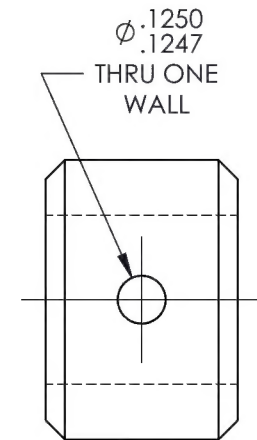
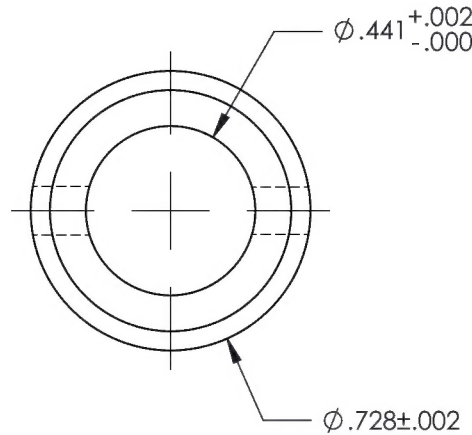
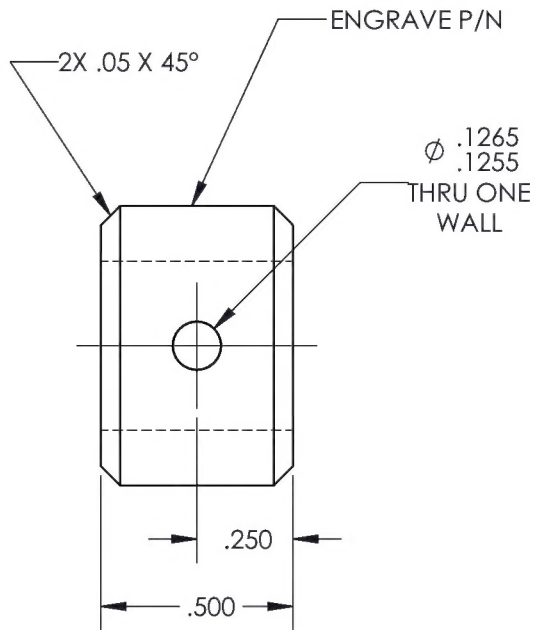
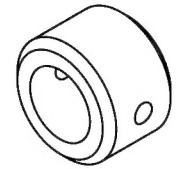


(-3)
INSERT


RED BARN MACHINE	
DE-CRIMPER	
DWG NO. RB PWC30335-3	
MAT'L 4140	DRAWN BY: GILBERT
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED D Weil
.XXX $\pm .005$	HEAT TREAT
.XX $\pm .01$	FINISH BLACK OXIDE
.X $\pm .1$	SPEC
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	USED ON MODEL
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
SCALE 1:2	DATE 3/6/2012
SHEET 3 OF 4	

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REVISIONS			
REV	DESCRIPTION	DATE	INITIAL
			APPROVED



(-5)
RING

 RED BARN MACHINE	
TITLE DE-CRIMPER	
DWG NO. RB PWC30335-5	
MAT'L 4140	
DRAWN BY: GILBERT	
APPROVED <i>D Weil</i>	
HEAT TREAT	
FINISH BLACK OXIDE	
SPEC	
USED ON MODEL	
SCALE 2:1	
DATE 3/5/2012	
SHEET 4 OF 4	

UNLESS OTHERWISE SPECIFIED
DIMENSIONS ARE IN INCHES
.XXX ± .005 FRACTIONS ± 1/32
.XX ± .01 ANGLES ± 5°
.X ± .1

1. BREAK ALL SHARP EDGES .015 x 45°
OR .015R
2. DIMENSIONAL LIMITS APPLY AFTER
PLATING